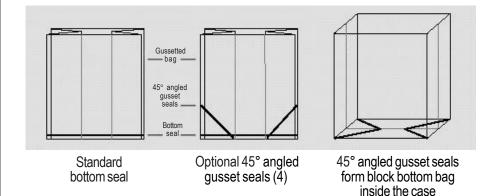
## O/K POLYBAG-IN-BOX SYSTEM

O/K International supplies the most complete product line available on the market today. Our wide range of fully customizable and competitively priced case liners and bag closers allows us to enhance your product line from start to finish at every step in the process.

# OK 220 Series Case Liners





The OK-220 case liner makes bags from a roll of gussetted polyethylene tubing, places the bag into a case, crate, drum or tray and cuffs the bag over the edges. The new OK-220 Servo case liner sets a new industry standard with a speed of up to 24 cases per minute.



O/K INTERNATIONAL GROUP

#### OK 220 Series Case Liners

#### Features:

Stainless steel finish
Bags made on the machine
Adjustable bag length
Dual roll holder
Wide case and film range

#### Benefits:

Clean and durable, maintains hygiene Cost savings over pre-made bags Reduce inventory, one roll size makes multiple bag lengths Easy roll change with minimal down time Protects investment with flexibility for future market requirements

### **Technical Specifications:**

Case Ranges: (L x W x H)	255mm x 200mm x 150mm (min.) 635mm x 460mm x 500mm (max.)
Speed per minute up to:	OK-220 OK-220 Servo   15 cases 24 cases
Bag materials:	All standard polyethylene films (HDPE, LDPE, LLDPE, co-extrusions)
Bag gauges:	15-75 Micron depending on material
Electric:	400V, 3 Phase, 50Hz standard, or to requirement
Pneumatic:	6-8 bar, 1/2" supply
Finish:	Stainless steel, zinc plated
Machine handing:	Right to left or left to right

#### Models:

OK-220	A cost-effective machine for standard applications. The machine
	has a choice of conveyors and is available for pre-made bags on
	a roll or with a heat-seal assembly for rolls of continuous tubing.
OK-220 Servo	A Servo motor on the main machine motion make this the fastest

OK-220 Servo A Servo motor on the main machine motion make this the fastest case liner in the world. The machine has upgraded controls and electronics and a variable speed, indexing conveyor with centralized adjustments.

#### Other Models Available:

OK-200	A heavy duty machine designed for demanding applications. The machine is equipped with a 250mm height adjustable conveyor with case in-feed and discharge sections.
OK-222	The oversized version of the OK-220 machine.
OK-210	A versatile machine, suitable for applications requiring large flexibility, including the lining of drums and pails. This machine has a fixed conveyor and an internal 600mm height adjustable frame.



The heavy duty OK-200 case liner



The flexible OK-210 case liner

## **O/K POLYBAG-IN-BOX SYSTEM**

## **OK 220 Series Options**

- 45 degree angled gusset seals to make block bottom bags
- Centralized adjustments for easy and quick size change
- Motorized adjustments
- Random height adjustment
- Fold down system for case top flaps
- Bag detect and reject systems
- Lining of crates, trays or pails

## O/K Product Packaging System

- Case Erectors and Case Liners
- Case Packers
- Bag and Case Closing Machines
- Conveyor Systems and Product Fillers
- O/K International's equipment can be added to enhance existing lines or can be supplied as a complete automatic system



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